CLAIMS

1. A light emitting device comprising:

two differently doped semiconductor materials defining a light generating region;

at least one n+ layer formed upon at least one of the two semiconductor materials; and

a current spreading layer formed upon the n+ layer.

2. A light emitting device comprising:

an n-type layer;

a p-type layer cooperating with the n-type layer to form a light generating region;

at least one n+ layer formed upon at least one of the n-type layer and the p-type layer; and

at least one current spreading layer formed upon the n+ layer.

- 3. The light emitting device as recited in claim 2, further comprising a substrate upon which at least one of the n-type layer and the p-type layer are formed.
- 4. The light emitting device as recited in claim 2, wherein the n+ layer is formed upon the p-type layer and further comprising a substrate upon which the n-type layer is formed.
- 5. The light emitting device as recited in claim 2, wherein the n+ layer is formed upon the n-type layer and further comprising a substrate upon which the p-type layer is formed.
- 6. The light emitting device as recited in claim 2, wherein the n-type layer and the p-type layer comprise AllnGaN.
- 7. The light emitting device as recited in claim 2, wherein the n+ layer comprises GaN.
- 8. The light emitting device as recited in claim 2, wherein the current spreading layer comprises a conductive oxide layer.

- 9. The light emitting device as recited in claim 2, wherein the current spreading layer comprises an indium tin oxide layer.
- 10. The light emitting device as recited in claim 2, wherein the current spreading layer comprises a material selected from the group consisting of:

InO_X,

Indium Tin Oxide; and

SnO_X.

- 11. The light emitting device as recited in claim 2, wherein the current spreading layer comprises a zinc oxide layer.
- 12. The light emitting device as recited in claim 2, wherein the current spreading layer comprises a material selected from the group consisting of:

ZnO;

ZnGaO; and

ZnAIO.

- 13. The light emitting device as recited in claim 2, wherein the current spreading layer and the n+ layer are substantially transparent to at least one wavelength of visible light.
- 14. The light emitting device as recited in claim 2, wherein the sheet resistivity of the current spreading layer is less than approximately 200 ohm/sq.
- 15. The light emitting device as recited in claim 2, wherein the sheet resistivity of the current spreading layer is between approximately 10 ohms/cm² and approximately 200 ohm/sq.
- 16. The light emitting device as recited in claim 2, wherein a thickness of the n+ layer is less than approximately 100 angstroms.
- 17. The light emitting device as recited in claim 2, wherein a doping concentration of the n+ is greater than 10^{19} cm⁻³

- 18. The light emitting device as recited in claim 2, wherein the conductive oxide layer is in ohmic contact with at least one of the n-layer and an n⁺-layer.
- 19. The light emitting device as recited in claim 2, wherein the n+ layer cooperates with at least one of the n-type layer and the p-type layer to define a tunneling diode.
- 20. The light emitting device as recited in claim 2, wherein a thickness of the oxide layer is an integer number of T, where T is $0.25 \, \lambda \, \text{nm} / \, n_{\text{oxide}}$, λ is the emitting wavelength of the light generated from the light emitting device, and n_{oxide} is the refractive index of the oxide material.
- 21. A method for forming a light emitting device, the method comprising:

forming a light generating region from two differently doped semiconductor materials;

forming at least one n+ layer upon at least one of the two semiconductor materials; and

forming a current spreading layer upon the n+ layer.

22. A method for forming a light emitting device, the method comprising:

forming an n-type layer and a p-type layer in a manner such that they cooperate with one another to define a light generating region;

forming at least one n+ layer upon at least one of the n-type layer and the p-type layer; and

forming at least one current spreading layer upon the n+ layer.

- 23. The method as recited in claim 22, wherein at least one of the n-type layer and the p-type layer are formed upon a substrate.
- 24. The method as recited in claim 22, wherein the n+ layer is formed upon the p-type layer and wherein the n-type layer is formed upon a substrate.
- 25. The method as recited in claim 22, wherein the n+ layer is formed upon the n-type layer and wherein the p-type layer is formed upon a substrate.

- 26. The method as recited in claim 22, wherein the n-type layer and the p-type layer comprise AllnGaN.
- 27. The method as recited in claim 22, wherein the n+ layer comprises GaN.
- 28. The method as recited in claim 22, wherein the current spreading layer comprises a conductive oxide layer.
- 29. The method as recited in claim 22, wherein the current spreading layer comprises an indium tin oxide layer.
- 30. The method as recited in claim 22, wherein the current spreading layer comprises a material selected from the group consisting of:

InO_X,

Indium Tin Oxide; and

SnO_x.

- 31. The method as recited in claim 22, wherein the current spreading layer comprises a zinc oxide layer.
- 32. The method as recited in claim 22, wherein the current spreading layer comprises a material selected from the group consisting of:

ZnO:

ZnGaO; and

ZnAIO.

- 33. The method as recited in claim 22, wherein the current spreading layer and the n+ layer are substantially transparent to at least one wavelength of visible light.
- 34. The method as recited in claim 22, wherein the sheet resistivity of the current spreading layer is less than approximately 200 ohm/sq.
- 35. The method as recited in claim 22, wherein the sheet resistivity of the current spreading layer is between approximately 10 ohms/cm² and approximately 200 ohm/sq.

- 36. The method as recited in claim 22, wherein a thickness of the n+ layer is less than approximately 100 angstroms.
- 37. The method as recited in claim 22, wherein a doping concentration of the n+ is greater than 10¹⁹ cm⁻³
- 38. The method as recited in claim 22, wherein the conductive oxide layer is in ohmic contact with the n-layer.
- 39. The method as recited in claim 22, wherein the n+ layer cooperates with at least one of the n-type layer and the p-type layer to define a tunneling diode.
- 40. The method as recited in claim 22, wherein a thickness of the oxide layer is an integer number of T, where T is $0.25 \, \lambda \, \text{nm/} \, n_{\text{oxide}}$, λ is the emitting wavelength of the light generated from the light emitting device, and n_{oxide} is the refractive index of the oxide material.
- 41. The method as recited in claim 22, wherein the n+ layer is formed at a temperature of less than approximately 900 °C.
- 42. The method as recited in claim 22, wherein the n+ layer is formed at a temperature of between approximately 700 °C and approximately 900 °C.